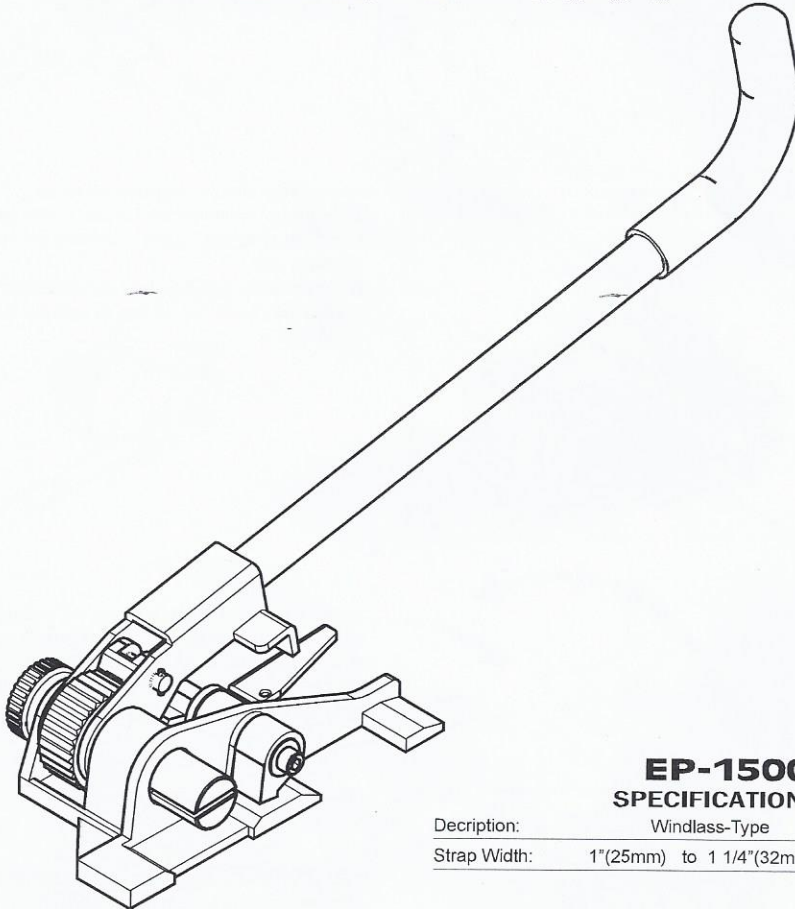


OPERATION & PART MANUAL

ENCORE

FOR HEAVY DUTY TENSIONER

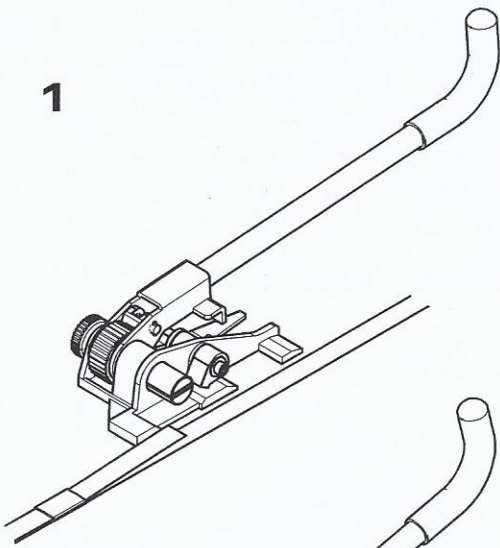
MODEL: EP-1500



**EP-1500
SPECIFICATIONS**

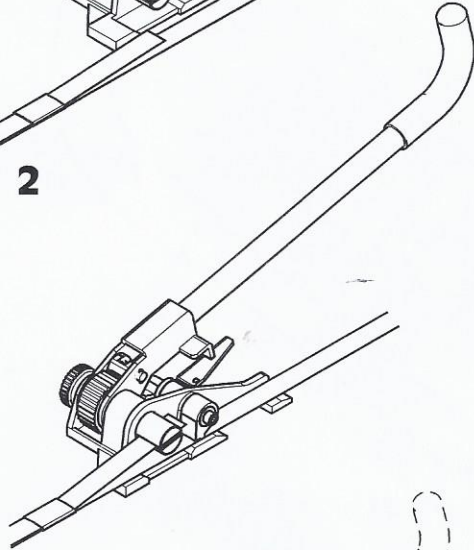
Description: Windlass-Type
Strap Width: 1"(25mm) to 1 1/4"(32mm)

1



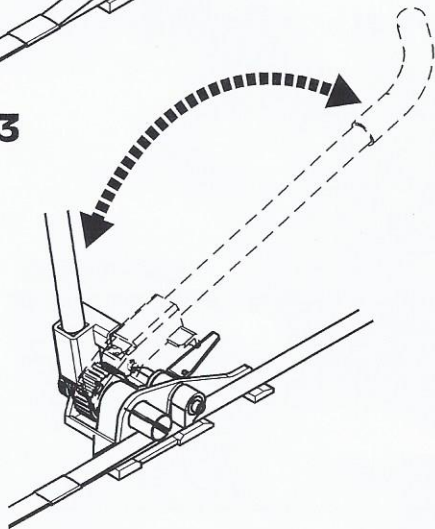
Thread the proper number of heavy-duty seals on both straps as shown. Bend lower strap inward to hold seals in place. Bend top strap outward to permit insertion in windlass of tensioner. With tensioner handle all the way back and locking gripper in open position, adjust windlass so that slot is in line with angle of top strap.

2



Insert lower strap in opening between gripper and base of tensioner and under cutter assembly. Insert top strap into cutter assembly and into windlass slot. Approximately 1 to 2 inches should extend beyond windlass: cut off any excessive length before tensioning.

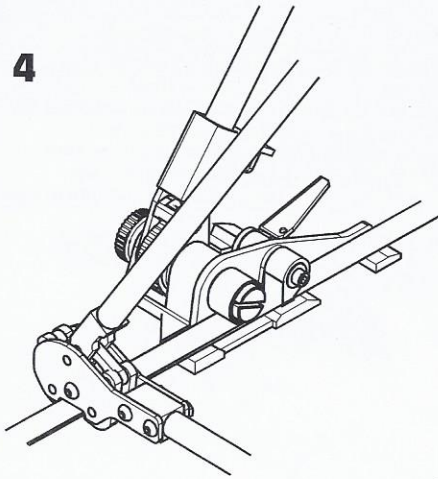
3



Bring tensioner handle upward, permitting gripper to bear against strap. Move tensioner handle up and down to take up slack in strap. When strap is snug, the operator should kneel perpendicular to the strap as illustrated and apply the final tensioning.

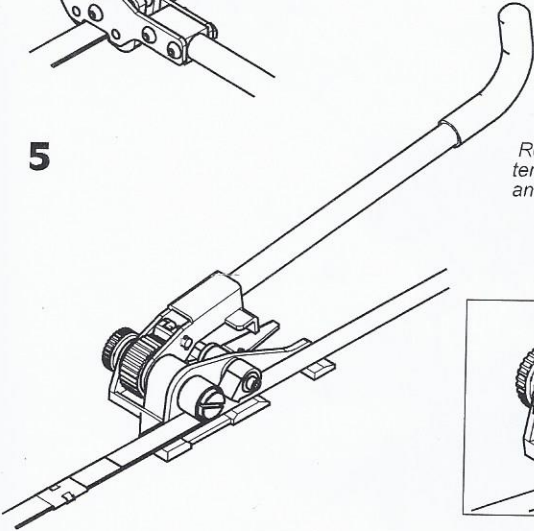
****CAUTION:** Do not apply tension when the handle is raised past the vertical position. Do not allow the handle to contact the gripper release lever which will free the gripper from the strap.

4



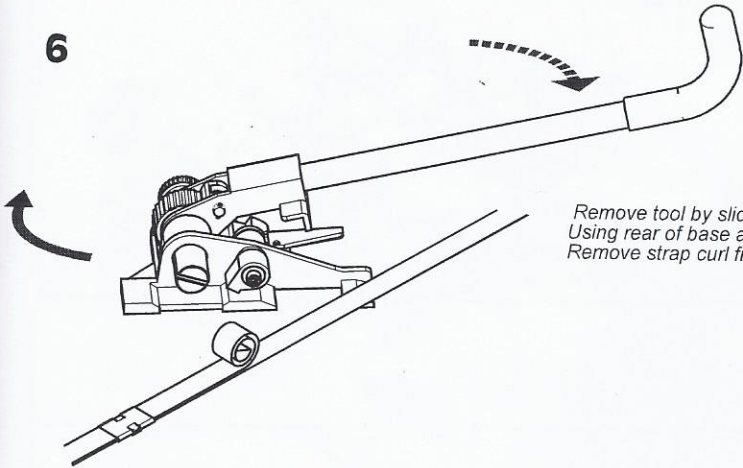
Open sealer fully and center jaws of sealer over crimp marks on each seal. Crimp each seal twice by bringing top handle downward as far as it will go.

5



Release tensioner from strap by bringing tensioner handle back until gripper release handle locks in tensioner handle pin.

6



Remove tool by sliding from under strap. Using rear of base as a pivot. Remove strap curl from windlass.