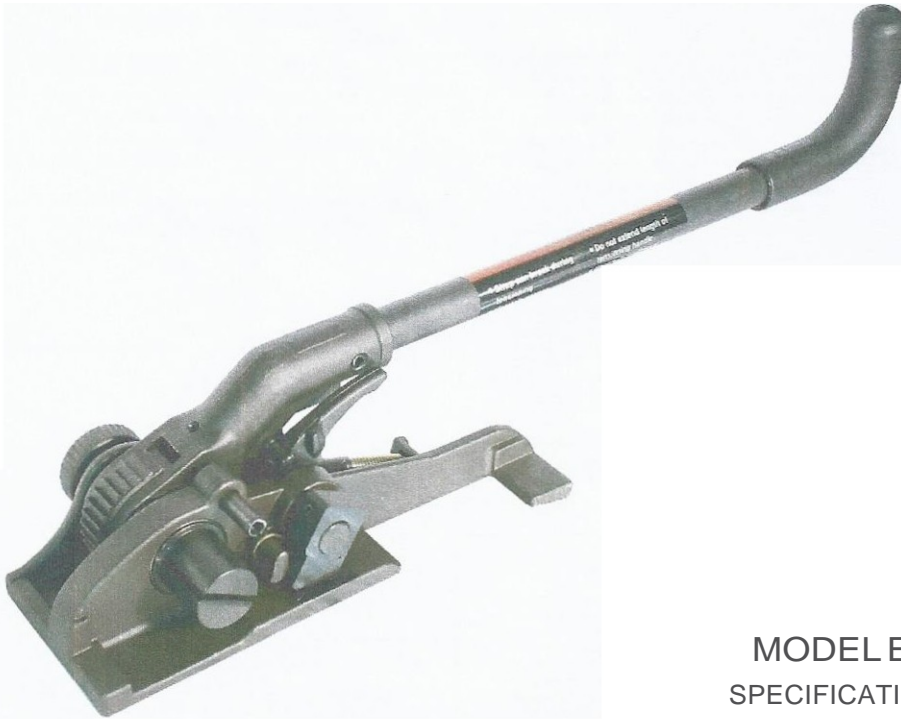


OPERATION and PARTS MANUAL

ENCORE

FOR HEAVY DUTY TENSIONERS

MODEL: **EP-1525**



MODEL EP-1525

SPECIFICATIONS Description: HD

Windlass Tensioner for Flat Package Loads Strap Width: 3/4"(19mm) to 1-1/4"(32mm)

OPERATION INSTRUCTIONS

OPERATING INSTRUCTIONS

TOP OF LOAD

1. Thread the proper number of heavy duty seals on both straps as shown in Figure 1. Contact your ENCORE Representative for recommendation. Bend lower strap downward to hold seals in place. Bend top strap upward to permit insertion in windlass of tensioner. With tensioning handle all the way down and locking the gripper in open position, adjust windlass so that the slot is in line with angle of top strap.
2. Insert lower strap in opening between gripper and base of tensioner until the strap is fully in contact with the inner wall of the base. Make sure that the lower strap is inserted over the rear base foot. Insert top strap fully into windlass slot. Approximately 2 to 4 inches should extend beyond windlass; cut off any excessive length before tensioning. See figure 2.
3. Bring tensioning handle upward, allowing the gripper to contact the lower strap. Move tensioning handle up and down to take up slack in strap. When strap is snug, the operator should kneel perpendicular to the strap as shown in Figure 3 and apply the final tension. When tensioning is complete, leave the tensioning handle perpendicular to the base. See Figure 4.

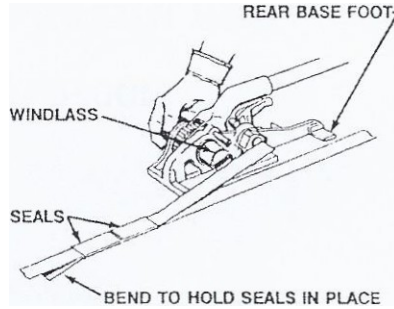


FIGURE 1.

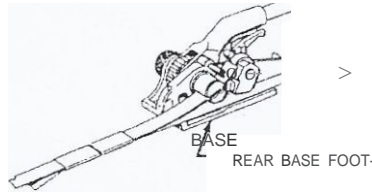


FIGURE 2.

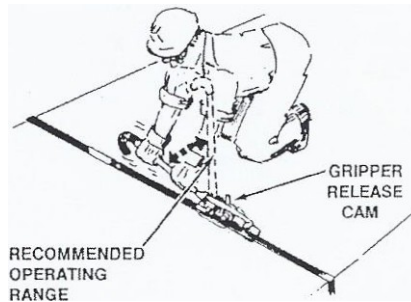


FIGURE 3.

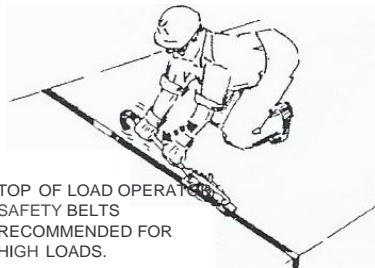
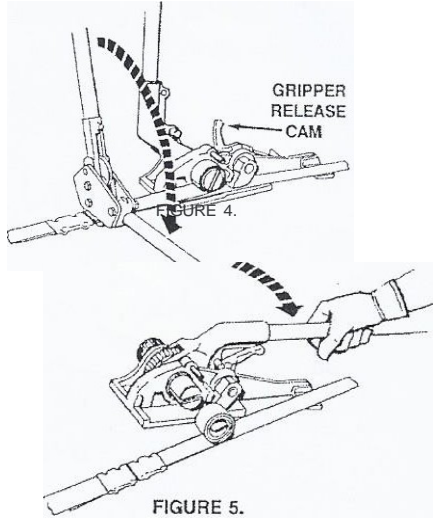
!WARNING!

While tensioning strap, do not rotate the tensioning handle to the point where it will contact the gripper release cam, see Figures 3 and 4. This will result in a loss of strap tension. Care should be exercised when applying final tension. Excessive tension can cause strap breakage. The operator should be positioned in such a manner that strap breakage or hands slipping off the handle will not cause a loss of balance. Never increase the length of the tensioning handle by any means such as slipping a pipe over the handle to extend its length.

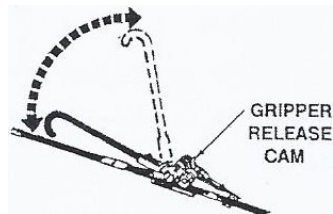
4. Open sealer fully and center jaws of sealer over marks on each seal. Crimp or notch each seal the proper number of times by bringing the top handle downward as far as it will go. See Figure 4.

5. Release tensioner from strap by bringing handle down until gripper release cam locks in tensioning handle pin. Remove tensioner curl and sliding tool away from strap. See figure 5.

6. Use short strokes on tensioning handle: Do not tension strap when you are in an awkward position.



While tensioning strap, do not rotate the tensioning handle to the point where it will contact the gripper release cam. This will result in a loss of strap tension.



RECOMMENDED TENSION HANDLE OPERATING RANGE